

Pultruded Phenolic Grating

Products Brochure



High Performance Composite Solutions
U.S. Coast Guard Approval
No. 164.040/2/2



- HIGH**
- No fire
- No hand
- No acid
- No oil
- No salt
- No alkali
- No toxic
- No corrosion
- No time
- Low Install Cost**

Introduction

Fibergrate Composite Structures' Safe-T-Span® pultruded phenolic grating is an alternative to maintenance-intensive metallic grating for applications where conventional pultruded grating cannot be used. Safe-T-Span phenolic grating can withstand high temperatures and direct flame while maintaining its structural integrity. This feature makes the grating ideal for a wide range of offshore, marine, transportation and industrial applications. All Safe-T-Span phenolic grating requiring Coast Guard approval is inspected independently at the production stage to assure quality control standards are followed. Safe-T-Span phenolic grating is available in 1-1/2" deep "I" bar, 40% and 60% open area series of pultruded grating (I4015P and I6015P).

Phenolic Pultruded Grating Benefits

Superior Fire Safety Characteristics: Best combination of flame resistance and low smoke/toxic emissions in industrial pultruded FRP grating. Able to withstand extended direct contact with flame without burning or incurring structural damage, providing a safe pathway for exit. Surface grit bonded with phenolic resin* for extended protection against toxic emission and flame spread. (*The bonding of the grit-surface with phenolic resin, an exclusive feature of Fibergrate, adds to the low toxic emission of the grating.)

Light Weight: Reducing the overall weight of the application thus reducing the time and cost of handling, transportation and installation.

High Strength: Able to safely accommodate heavier weights over greater spans.

Safety Built In: Grit top surface provides outstanding adhesion and durability for safe footing even in wet conditions.

High Corrosion Resistance: Extended life cycle with reduced ongoing maintenance.

Outstanding Ergonomics: The grating's natural "give" eases strain on workers' legs and backs.

Phenolic Grating Applications

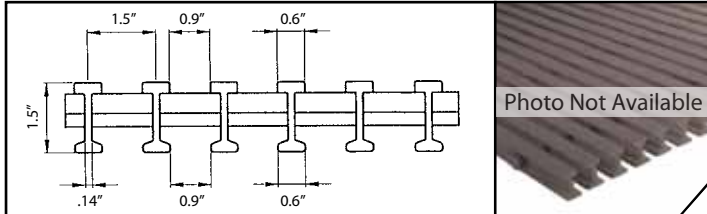
- Offshore Platforms
- Marine Vessels
- Access & Well-Head Platforms
- Equipment Skids
- Refineries
- Stairways
- Workboats
- Petroleum Processing

Product Selection and Details

Grating Details

1-1/2" Deep I6015P

# of Bars/ Ft of Width	Load Bar Depth	Open Area	Load Bar Centers	Approximate Weight
8	1-1/2"	60%	1-1/2"	2.83 psf

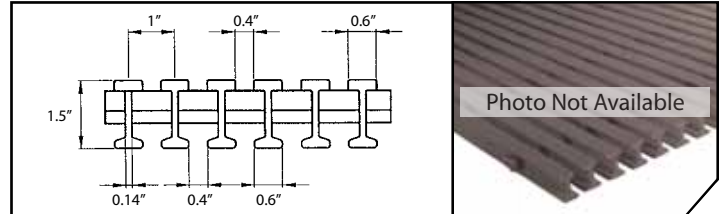


Section Properties per Ft of Width: $A = 3.2 \text{ IN}^2$ $I = 0.94 \text{ IN}^4$ $S = 1.2 \text{ IN}^3$
Average $EI = 4,600,000 \text{ lb} \cdot \text{in}^2$ (SPAN $\geq 24'$)

1-1/2" Deep I4015P (ADA Compliant)



# of Bars/ Ft of Width	Load Bar Depth	Open Area	Load Bar Centers	Approximate Weight
12	1-1/2"	40%	1"	4.13 psf

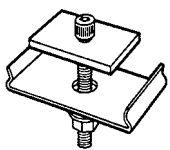


Section Properties per Ft of Width: $A = 4.8 \text{ IN}^2$ $I = 1.41 \text{ IN}^4$ $S = 1.8 \text{ IN}^3$
Average $EI = 7,000,000 \text{ lb} \cdot \text{in}^2$ (SPAN $\geq 24'$)

Series	Load Bar Spacing	Stocked Sizes		Load Bars/ Ft.	Wt./Sq. Ft.	Open Area
		Width	Length			
I6015P	1-1/2"	3', 4'	10', 12', 20', 24'	8	2.83 lbs	60%
I4015P	1"	3', 4'	10', 12', 20', 24'	12	4.13 lbs	40%

Clip Assemblies for Safe-T-Span® Pultruded Phenolic Grating

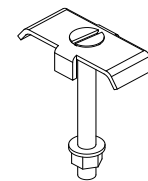
Fibergate offers a number of 316 stainless steel clip assemblies for attaching panels of Safe-T-Span pultruded phenolic grating to structural supports.



RI-40
RIT-60
Type R Hold Down
Clip Assembly

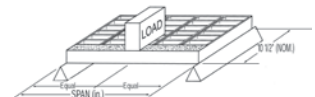


MI-60
Type M Hold Down
Clip Assembly



EI-40
Type EI Hold Down
Clip Assembly

Safe-T-Span® Pultruded Phenolic Stair Treads



TREAD TYPE	Load (lbs.)	Span (in.) SPAN/150	18	24	30	36	42	48
			.12	.16	.20	.24	.28	.32
1-1/2" Deep I6015P	250		.01	.02	.04	.06	.09	.13
	500		.02	.04	.08	.11	.18	.26
1-1/2" Deep I4015P	250		.01	.01	.03	.04	.06	.09
	500		.02	.03	.05	.07	.12	.17

T est Data and Approvals

Performance Data

All tests were conducted on actual finished product.

Fire Safety

Safe-T-Span® pultruded phenolic grating meets or exceeds the following fire safety standards.

Test	Description	Performance
ASTM D635	Rate of Burning:	<1cm/min.
ASTM E84 Tunnel Test	Flame Spread Index: Smoke Index:	≤ 5 ≤ 45
ASTM E84	Flame Spread Value UV Coated: Non-UV:	10/250 5/45
UL94 Test for Flammability	Classification:	94V-O
ASTM D2863 (This specimen did not ignite with the oxygen concentrate set at 100%)	Result:	100%

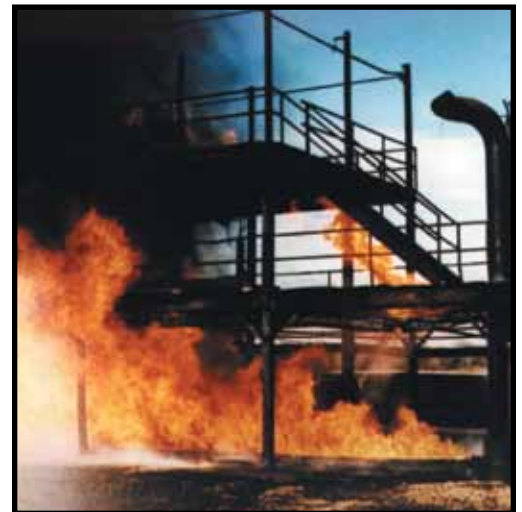


U.S. Coast Guard Approval No: 164.040/2/2

Smoke and Toxic Fume Emissions

Safe-T-Span® pultruded phenolic grating generates significantly less smoke and toxic fumes than conventional grating when exposed to fire.

Test	Description	Performance	
		Dmc	Ds@4 Min
NFPA 268 (ASTM E662)	Non-Flamming Flamming	2.63	0
		34.88	1.96
Mil 14H Toxicity Test	Ignition Time Burning Time	97.2 seconds	
		14.4 seconds	
Products of Combustion	Hydrogen Chloride	0 ppm	
	Aldehydes as HCHO	1 ppm	
	Ammonia	0 ppm	
	Carbon Monoxide	35 ppm	
	Carbon Dioxide	1300 ppm	
	Oxides of Nitrogen as NO₂	4 ppm	
	Cyanides as HCN	0 ppm	



Independent Fire Test

Independent Fire Exposure Test of pultruded grating as outlined in the U.S. Coast Guard Draft Memorandum: Policy File Memorandum on the use of Fiber Reinforced Plastic (FRP) Deck Grating (dated June of 2001).

The test consisted of exposing Safe-T-Span® pultruded phenolic grating to a 60-minute fire test at temperatures exceeding 1700 degrees Fahrenheit. The grating was tested at a clear span of 44" and retained its structural integrity after 60 minutes in the furnace as evidenced by post-loading of 439.6 lbs (greater than 94 lbs./ft²).

Test reports are available from Fibergrate Composite Structures at 1-800-527-4043.

Test Data and Approvals

Regulatory Information

Fibergate's products are designed to comply with the regulations of many internationally recognized safety organizations. These products have undergone extensive independent testing and received numerous certifications, approvals and authorizations including the following:

U.S. Coast Guard (USCG)

- **Pultruded Grating:** Phenolic Resin - USCG PFM 2-98, Level 2 & 3
USCG Approval No. 164.040/2/2
- **Molded Grating:** Authorized for use where Fire Integrity is not a concern yet requires a flame spread index of less than or equal to 25 (ASTM E84)
(Marine Safety Manual, Volume II, Paragraph 5.C.6.d(2))

ISO 9001:2000 Certified Facilities

- **Certificate No:** CERT-05835-2003-AQ-HOU-RAB

ABS Type Approval

- **Pultruded Grating:** Phenolic Resin Level 2 & 3 -
Certificate Number: 01-HS34733-X
- **Molded Grating:** ASTM E84 less than or equal to 25 -
Certificate Number: 01-HS34733-X

DNV Type Approval

- **FRP Grating:** Certificate Number: F-16856



Chemical Resistance

C - Constant Exposure S - Frequent Exposure I - Infrequent Exposure N - Not Recommended

Chemical Environment	% Concentration	Rating	Chemical Environment	% Concentration	Rating
Acetic Acid	50	I	Hydrochloric Acid	1-10	I
Acetone	100	C	Hydrochloric Acid	11-37	I
Alcohols	100	C	Hydrofluoric Acid	1-100	N
Alum	100	C	Lime Slurry	Max	C
Benzene	100	C	Methylene Chloride	100	C
Carbon Tetrachloride	100	C	Nickel Salts	Sat	C
Chlorinated Hydrocarbons	100	C	Nitric Acid	1-100	N
Chlorine Dioxide	100	C	Phenol	All	C
Chlorobenzene	100	C	Phosphoric Acid	85	S
Chloroform	100	C	Sodium Hypochlorite	1-8	N
Chromic Acid	1-100	N	Sodium Hydroxide	All	N
Crude Oil	100	C	Sulfuric Acid	1-30	I
Dichlorobenzene	100	C	Sulfuric Acid	35-98	N
Ethers	100	C	Toluene	100	C
Formaldehyde	All	C	Trichloroethane	100	C
Fuel (gasoline, diesel)	100	C	Water (fresh, salt, waste)	Max	S

Load Tables for I4015P & I6015P Grating

UNIFORM LOAD TABLE - Deflection in Inches												
Clear Span (in)	Style	UNIFORM LOAD = psf									Max Rec Load (lb)	Ultimate Load (lb)
		50	65	100	200	300	400	500	1000	2000		
12	I6015	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	0.01	0.02	9370	18750
	I4015	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	0.01	14060	28120
18	I6015	<0.01	<0.01	<0.01	0.01	0.01	0.01	0.02	0.03	0.07	5410	10830
	I4015	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	0.01	0.02	0.05	8120	16240
24	I6015	<0.01	0.01	0.01	0.02	0.02	0.03	0.04	0.08	0.17	3750	7500
	I4015	<0.01	<0.01	<0.01	0.01	0.01	0.02	0.03	0.05	0.11	5620	11250
30	I6015	0.01	0.01	0.02	0.04	0.06	0.08	0.10	0.19	0.39	2620	5250
	I4015	<0.01	<0.01	0.01	0.03	0.04	0.05	0.07	0.13	0.26	3930	7870
36	I6015	0.02	0.03	0.04	0.08	0.12	0.16	0.20	0.39	—	1980	3970
	I4015	0.01	0.02	0.03	0.05	0.08	0.11	0.13	0.26	—	2970	5950
42	I6015	0.04	0.05	0.07	0.14	0.21	0.28	0.36	—	—	1510	3030
	I4015	0.03	0.03	0.05	0.09	0.14	0.19	0.24	—	—	2270	4540
48	I6015	0.06	0.08	0.12	0.24	0.36	0.48	—	—	—	1210	2420
	I4015	0.04	0.05	0.08	0.16	0.24	0.32	—	—	—	1810	3630
54	I6015	0.09	0.12	0.19	0.38	—	—	—	—	—	1010	2030
	I4015	0.06	0.08	0.13	0.25	—	—	—	—	—	1520	3040
60	I6015	0.14	0.18	0.28	0.56	—	—	—	—	—	870	1750
	I4015	0.09	0.12	0.19	0.37	—	—	—	—	—	1310	2620
66	I6015	0.21	0.27	0.41	—	—	—	—	—	—	720	1450
	I4015	0.14	0.18	0.27	—	—	—	—	—	—	1080	2170
72	I6015	0.29	0.38	0.58	—	—	—	—	—	—	610	1230
	I4015	0.19	0.25	0.39	—	—	—	—	—	—	920	1840

CONCENTRATED LINE LOAD TABLE - Deflection in Inches												
Clear Span (in)	Style	LINE LOAD = Lbs per Foot of Panel Width									Max Rec Load (lb)	Ultimate Load (lb)
		50	65	100	200	300	400	500	1000	2000		
12	I6015	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	0.01	0.03	4680	9370
	I4015	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	0.02	7020	14050
18	I6015	<0.01	<0.01	<0.01	0.01	0.01	0.01	0.02	0.04	0.07	4060	8120
	I4015	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	0.01	0.03	0.05	6090	12180
24	I6015	<0.01	0.01	0.01	0.01	0.02	0.03	0.03	0.07	0.13	3750	7500
	I4015	<0.01	<0.01	<0.01	<0.01	0.01	0.02	0.02	0.05	0.09	5620	11250
30	I6015	0.01	0.01	0.01	0.02	0.04	0.05	0.06	0.12	0.25	3280	6570
	I4015	<0.01	<0.01	<0.01	0.01	0.03	0.03	0.04	0.08	0.17	4920	9850
36	I6015	0.01	0.01	0.02	0.04	0.06	0.08	0.10	0.21	0.42	2970	5950
	I4015	<0.01	<0.01	0.01	0.03	0.04	0.05	0.07	0.14	0.28	4460	8920
42	I6015	0.02	0.02	0.03	0.07	0.10	0.13	0.16	0.33	—	2650	5310
	I4015	0.01	0.01	0.02	0.05	0.07	0.09	0.11	0.22	—	3980	7960
48	I6015	0.02	0.03	0.05	0.10	0.14	0.19	0.24	0.48	—	2420	4840
	I4015	0.01	0.02	0.03	0.07	0.09	0.13	0.16	0.32	—	3630	7260
54	I6015	0.03	0.04	0.07	0.13	0.20	0.27	0.33	—	—	2290	4580
	I4015	0.02	0.03	0.05	0.09	0.13	0.18	0.22	—	—	3430	6870
60	I6015	0.04	0.06	0.09	0.18	0.27	0.36	0.45	—	—	2190	4380
	I4015	0.03	0.04	0.06	0.12	0.18	0.24	0.30	—	—	3280	6570
66	I6015	0.06	0.08	0.12	0.24	0.36	0.48	—	—	—	2000	4000
	I4015	0.04	0.05	0.08	0.16	0.24	0.32	—	—	—	3000	6000
72	I6015	0.08	0.10	0.16	0.31	0.47	—	—	—	—	1845	3690
	I4015	0.05	0.07	0.11	0.21	0.31	—	—	—	—	2760	5530

- The above gratings were tested in accordance with the procedure recommended by the Fiberglass Grating Manufacturers Council of the Composites Fabricators Association.
- Deflections have been limited to approximately 1/2" or Clear Span/100 as recommended by the Fiberglass Grating Manufacturers Council.
- Walking loads, typically 50-65 PSF maximum are recommended for pedestrian traffic. Deflections for worker comfort are typically limited to the lesser of 3/8" or CLEAR SPAN divided by 125, for a firmer feel, limit deflection to the lesser of 1/4" or CLEAR SPAN divided by 200.
- The designer should not exceed the MAX RECOMMENDED LOAD at any given span. MAX RECOMMENDED LOAD represents a 2.1 factor of safety on ULTIMATE CAPACITY.
- ULTIMATE CAPACITY represents a complete and total failure of grating. Values are provided to illustrate the reserve strength of the grating at a given span and are NOT to be used for design. Functionality of grating is limited to MAX RECOMMENDED LOAD.
- The allowable loads in this table are for STATIC LOAD CONDITIONS at ambient temperatures only. Allowable loads for impact or dynamic conditions should be a maximum of ONE-HALF the values shown. Long term loads will result in added deflection due to creep in the material and will also require higher safety factors to ensure acceptable performance.

For applications at elevated temperatures, consult factory. The designer is further referenced to ASCE Structural Plastics Design Manual.

Phenolic Projects

Fibergrate's Phenolic Grating

Fibergrate has provided a Coast Guard approved pultruded phenolic grating to the market for more than 10 years and has participated in a number of large projects requiring a product with the strenuous flame and smoke indexes found in phenolics. Both of Fibergrate's ISO 9001-2000 certified manufacturing facilities are also certified to provide Coast Guard approved phenolic products. Phenolics are heavily used in the offshore market and Fibergrate has successfully supplied Safe-T-Span® phenolic gratings to Shell, Chevron, Texaco, Unocal, Saudi Aramco, Woodside, BP, Norsk Hydro, Pemex, El Paso Energy, Exxon Mobil and Conoco Phillips. Fibergrate has supplied over 300,000 square feet of grating for high profile projects such as Shell's NaKika and Bonga, the Enfield FPSO and BP's Azerbaijan.

Shell NaKika

Shell's NaKika Semi Submersible Drilling and Production Platform located in the Gulf of Mexico required 160,000 square feet of Fibergrate's I6015P coated phenolic pultruded grating. Phenolic grating and treads were used throughout the platform, including the internal maintenance spaces within the hull to the apron surrounding the pedestal cranes. During the final commissioning of the platform while at the Kiewit fabrication yard in Ingleside, Texas, Fibergrate's inspection of the installed gratings showed an estimated weight savings amounting to approximately 1,000 tons! This savings was achieved by the use of Fibergrate's I6015P Phenolic, over typical 1-1/4" galvanized gratings.



Chevron Tahiti and Blind Faith

Fibergrate successfully supplied 40,000 square feet of USCG approved Safe-T-Span® pultruded I6015P UV coated phenolic grating, fabricated per Chevron drawings, for both the Tahiti and Blind Faith offshore platforms. The grating was installed throughout the structure, including the crew's living quarters. These projects further confirm Fibergrate's commitment as a valued and trusted vendor to the Offshore Oil and Gas Industry.

Structural Fire Integrity Matrix

Matrix from Det Norske Veritas (DNV) Type Approval Certificate No. F-16856

Location	Service	Safe-T-Span® Pultruded I6015P Phenolic Grating	Reinforced Plastic Molded Grating (Vi-Corr®, ELS, Corvex®, XFR)	Safe-T-Span® Pultruded ISOFR Grating
Machinery Spaces	Walkways or areas which may be used for escape, or access for fire fighting, emergency operation or rescue	NO ⁽¹⁾	NO	NO
	Personnel walkways, catwalks, ladders, platforms or access areas other than those described above	YES	NO	NO
Cargo Pump Rooms	All personnel walkways, catwalks, ladders, platforms or access areas	NO	NO	NO
Cargo Holds	Walkways or areas which may be used for escape, or access for fire fighting, emergency operation or rescue	NO	NO	NO
	Personnel walkways, catwalks, ladders, platforms or access areas other than those described above	YES	YES	YES
Cargo Tanks	All personnel walkways, catwalks, ladders, platforms or access areas	NO	NO	NO
Fuel Oil Tanks	All personnel walkways, catwalks, ladders, platforms or access areas	YES ⁽²⁾	YES ⁽²⁾	
Ballast Water Tanks	All personnel walkways, catwalks, ladders, platforms or access areas	YES	YES ⁽³⁾	YES ⁽³⁾
Cofferdams, void spaces, double bottoms, pipe tunnels, etc.	All personnel walkways, catwalks, ladders, platforms or access areas	YES	YES ⁽³⁾	YES ⁽³⁾
Accommodation, service, and control spaces	All personnel walkways, catwalks, ladders, platforms or access areas	NO	NO	NO
Lifeboat embarkation or temporary safe refuge stations in open deck areas	All personnel walkways, catwalks, ladders, platforms or access areas	YES	NO	NO
Open Decks or semi-enclosed areas	Walkways or areas which may be used for escape, or access for fire fighting, emergency operation or rescue	YES ⁽⁴⁾	NO	NO
	Personnel walkways, catwalks, ladders, platforms or access areas other than those described above	YES	YES	YES
	Gangway for safe access to bow on tankers according to IMO MSC.62(67)	YES	NO	NO

1) If machinery space does not contain any internal combustion machinery, other oil burning, oil heating or oil pumping units, fuel oil filling stations, or other potential hydrocarbon fire sources and has not more than 2.5 kg/m² of combustible storage, SAFE-T-SPAN® pultruded I6015P phenolic grating may be used.

2) If these spaces are normally entered when underway, none of the above gratings may be used.

3) If these spaces are normally entered when underway, only SAFE-T-SPAN® pultruded I6015P phenolic grating may be used.

4) For vessels fitted with fixed deck fire fighting systems, e.g. foam or powder systems: None of the above gratings may be used in platforms and accessways for fire fighting equipment.

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